



Technical Bulletin

2400 Boston Street, Suite 200, Baltimore, Maryland 21224
Phone: 410-675-2100 or 800-543-3840

Revised: 03/26/12

DAP® DYNAFLEX™ 920 Clear Premium Exterior Elastomeric Sealant

- Adheres to Wet Surfaces
- Extremely Flexible
- Applies at Temperatures as Low as 20°F
- Paintable After Cure
- Excellent UV Stability
- MasterSpec Section 07900 Weatherproof Sealants

Packaging: 10.1 fl. oz. (300 mL) Cartridge
Color: Clear
UPC Number: 0 7079889202 6

Company Identification:

Manufacturer: DAP Products Inc., 2400 Boston St., Suite 200, Baltimore, Maryland 21224
Usage Information: Call 1-888-DAP-TIPS or visit dap.com & click on DAP Tips® then "Ask the Expert".
Order Information: 800-327-3339
Fax Number: 410-558-1068

Product Description:

DAP® DYNAFLEX™ 920 Clear Premium Exterior Elastomeric Sealant is a high performance, VOC compliant reactive curing elastomeric sealant developed for professional siding and window installations. It provides a long lasting elastomeric seal which helps prevent water and air intrusion. This crystal clear sealant provides finished look to any installation. It can be applied in most weather conditions and will not wash out when exposed to rain prior to full cure.

Suggested Uses:

Ideal for sealing around exterior siding, windows, doors and trim where a durable aesthetic seal is required. Adheres to most common building materials, Including, vinyl, aluminum, metal, fiber cement, masonry, wood, stucco

Surface Preparation & Application:

1. Surface must be clean, dry and free of dirt, dust and other contamination.
2. Insert cartridge into standard cartridge applicator.
3. Apply pressure to burst foil seal inside spout.
4. Cut nozzle tip to allow for a minimum 1/4" bead.
5. Apply sealant bead to joint ensuring sealant contacts both surfaces. Avoid gaps in sealant bead.
6. Clean up excess uncured sealant with mineral spirits. Do not use mineral spirits to clean skin.
7. Paintable after full cure (7 to 14 days depending on temperature & humidity).

For Best Results:

Apply a minimum 1/4 round bead and avoid excessive tooling.

Physical & Chemical Characteristics:

Performance Facts

Amount per Cartridge:	296 mL (10 fl. oz.)
Recommended Bead:	1/4" to 3/8"
Coverage per Cartridge:	1/4" bead, 30.5 lin. ft. 3/8" bead, 13.5 lin. ft.

Recommended Use: Exterior siding, windows, doors & trim where a durable aesthetic seal is required.

Not Recommended For: Below water line or below grade applications; butt joints less than 1/4" wide or joints exceeding 1/2" wide x 1/2" deep.

Features: Crystal Clear • Adheres to Wet Surfaces
• Washout Resistant • Extreme Flexibility • Applies at Temperatures as Low as 20°F • Paintable in 2 hours
• Excellent UV Resistance

Adheres To: Vinyl • Aluminum • Metal • Fiber Cement
• Masonry • Wood • Most Common Building Materials

SPECIFICATIONS:

ASTM C920	Meets or Exceeds
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PHYSICAL PROPERTIES:

VOC Content:	CA ARB <3% wt./wt. (CCCS)
Solids:	>98%
Application Range:	20°F to 120°F
Shelf Life:	12 months, unopened
Skin Time:	10 - 15 minutes
Cure Time:	24 hours

Uncured Sealant Clean-Up: Mineral Spirits (Do not use to clean skin)

Cured Sealant Clean-Up: Cut or Scrape

Will Not Freeze

Safety:

See product label and Material Safety Data Sheet (MSDS) for safety information. You can request an MSDS by visiting our website at dap.com or by calling 1-888-DAP-TIPS.

Read and understand all health & safety information and use instructions before opening and using this product.

WARNING!

KEEP OUT OF REACH OF CHILDREN. DO NOT TAKE INTERNALLY.

Warranty:

LIMITED WARRANTY: DAP Products Inc. warrants that this product, when applied in accordance with DAP's label, technical bulletins and applicable industry standards, will be free from defects in material for 12 months from the date of purchase, but makes no warranty as to appearance or color. Since methods of

application and on-site conditions are beyond DAP's control and could affect performance, DAP makes no other warranties, express or implied, including the warranties of **Merchantability or Fitness for a Particular Use or Purpose**. If a product defect is encountered, call 1-888-DAP-TIPS for warranty fulfillment. You must have your sales receipt and product container available when you call. DAP's **sole** liability is either to supply replacement product or refund the purchase price. DAP will in no event be liable for incidental or consequential damages.

QUESTIONS? Call 1-888-DAP-Tips or visit dap.com & Click on “ASK the Expert”

An **RPM** Company